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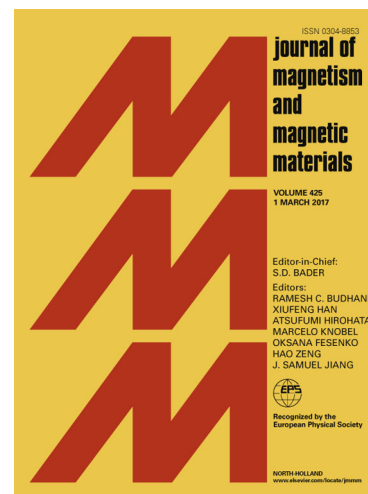
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Modeling a Fe-Ga Energy Harvester Fitted with Magnetic Closure Using 3D Magneto-Mechanical Finite Element Model

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ABSTRACT

This paper presents the implementation of magneto-mechanical constitutive law utilizing thermodynamic approach in a 3D finite element solver using COMSOL Multiphysics software. The analytical expression for the magnetic field strength and stress is derived from the constitutive model utilizing magnetic flux density and mechanical strain as state variables. The constitutive model is successfully implemented in commercially available software COMSOL. This implementation allows 3D analysis of an energy harvester device efficiently and accurately. A prototype concept device is developed to validate the model and its implementation. The device is tested under uniaxial compressive loading by varying the preload, dynamic load and magnetic bias. The model is validated by comparing the simulated and experimental results. The comparison shows that the model can reasonably predict the optimal value of the preload and magnetic bias yielding maximum power and is able to follow the measurement trends. This model can be used as a suitable tool to analyze the behavior of the concept energy harvesters and determine the optimal design parameters.

1. Introduction

Magneto-mechanical energy harvesters based on giant magnetostrictive materials (GMMs) allow conversion of ambient vibration energy from moving parts of machines, bridges and rail tracks etc. into electrical energy to power-up small-scale sensors and microelectronic systems. This enables an autonomous and battery free solution for wireless sensor nodes suitable in various applications including structural condition monitoring and biomedical applications. The GMMs can be utilized as transducers for active vibration control sensors. Among GMMs, galferol exhibits strong magneto-mechanical coupling, low hysteresis losses, and high tensile strength (~500 MPa) as compared to Terfenol-D, making it a suitable candidate to be incorporated as an active material for the energy harvester. Terfenol-D is brittle in nature having low tensile strength (28–40 MPa) with poor machinability whereas galferol can be welded and machined easily, thus providing more practical options to be utilized as an active material. A comparison among the characteristics of Terfenol-D and galferol is presented in [1].

The design process of an energy harvester requires knowledge about the characteristics of the active material, the external operating conditions (magnetic bias, frequency and amplitude of mechanical vibrations) as well as the device design (geometry). Numerous studies have been carried out related to modeling and design of magnetostrictive energy harvesters [2], [3]. During last decade, the focus has shifted towards optimizing the device design and determining the optimal operating conditions to maximize the potential of the harvesters [3–6]. Modeling tools are required to analyze the

coupled magneto-mechanical effects in ferromagnetic materials to determine efficient device design and optimal operating conditions for the energy harvester. Various models have been developed to study the effect of design parameters [5–8], but there is a lack of knowledge related to the influence of the several design parameters yielding maximum output power, which include the geometry of the device, applied magnetic bias, external loading and magnetic closure circuit. Moreover, there is no generic model to fully analyze the behavior of the energy harvester or to suggest suitable operating conditions and design parameters.

The proposed paper utilizes thermodynamic magneto-mechanical constitutive laws developed in [9] to be implemented in a 3D finite element (FE) model using COMSOL Multiphysics software. The model is validated by comparing the measurement results obtained from the prototype energy harvester concept device developed in [5]. The aim of this paper is to extend the model presented in [9] from 2D axisymmetric to full 3D analysis of energy harvester devices. The model is applied to analyze a concept device including a galferol rod, permanent magnets and a magnetic flux closure constructed with soft magnetic material. The results are analyzed to determine the influence of the design parameters on the device performance.

2. Experimental setup and working principle

2.1. Material characterization

The experimental setup is presented in two parts. In the first

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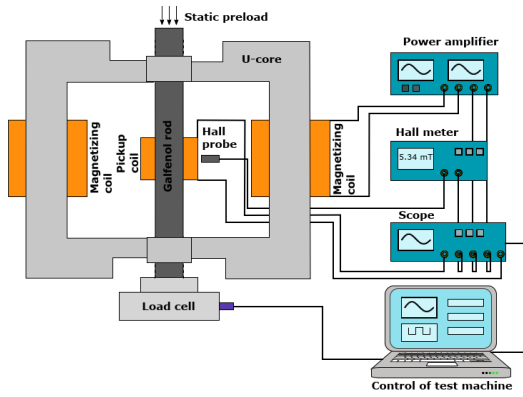


Fig. 1. Schematic diagram for the characterization of the material.

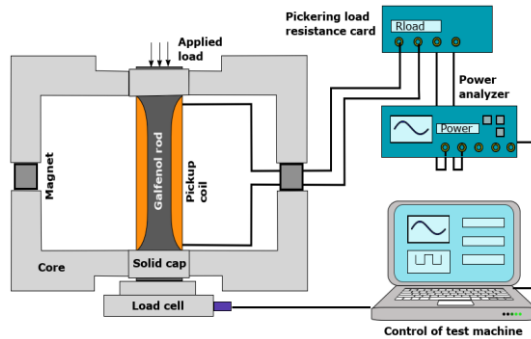


Fig. 2. Schematic diagram of the complete energy harvester setup and the internal structure of machined galfenol rod (sliced diagram).

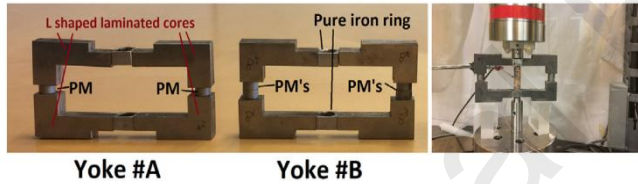


Fig. 3. The actual setup for the energy harvester (right), magnetic closure circuit with 2 magnets (Yoke #A) and 4 magnets (Yoke #B) on both sides.

setup, the characterization of the material is performed for the identification of the constitutive laws describing the magneto-elastic behavior. A cylindrical rod of galfenol ($\text{Fe}_{81.6}\text{Ga}_{18.4}$) is used as the active material for the prototype energy harvesting concept device. The overall dimensions of the rod are 60 mm in length with the diameter of 12 mm [9]. The magnetization (B - H) and magnetostriction curves were obtained under various static axial compressive prestress σ values ranging from 0 to 80 MPa. The sample is magnetized using an AC magnetization of 200 mHz. The prestress was controlled by the loading machine to be constant during magnetization. The complete setup for the material characterization is presented in Fig. 1 where the galfenol rod is magnetized with the help of two coils and a U-shaped core. The Hall probe measures the magnetic field strength H near the middle part of the sample. The strain is measured using an extensometer clamped at the middle part of the sample. The

magnetic flux density B is obtained by integrating the induced voltage from the pickup coil wound around the sample.

2.2. Energy harvester

The second setup is related to the energy harvester consisting of a galfenol rod as an active material which is magnetized with the help of permanent magnets and four L-shaped cores. The schematic diagram of the prototype harvester concept device is presented in Fig. 2. The galfenol rod is first machined to accommodate the pickup coil consisting of 2000 turns with the wire diameter of 0.2 mm as shown in Fig. 2. After machining the sample, the diameter of the sample is reduced to 6 mm for the length of 48 mm. Having a smaller cross-section allows us to study the behavior of the harvester at large range of mechanical biases, for the same stress exerted by the test machine. The test machine can exert a maximum sinusoidal force of about 7 kN rms (10 kN peak). The actual experimental setup is shown in Fig. 3. A constant magnetic bias is applied using NdFeB magnets having a remanence flux density of $B_r = 1.1$ T and coercive field strength of $H_c = 955$ kA/m with physical dimensions of 6 mm in thickness and 12 mm in diameter.

Two different cases were studied during experimentation indicated as Yoke#A and Yoke#B in Fig. 3. The case Yoke#A consists of one magnet on each column whereas Yoke#B has two magnets on both columns. The length of the columns from the L-shaped core is reduced to accommodate the magnets so that the overall length of the magnetic circuit remains the same.

For the energy harvester setup, the galfenol rod is first subjected to static compressive preload σ superposed with a sinusoidal dynamic compressive load with amplitude $\Delta\sigma$ and frequency of 100 Hz. The voltage is induced into the pickup coil due to applied dynamic load ($\Delta\sigma$) because of inverse magnetostrictive effect and Faraday's law. The output power is measured using 160 Ω load resistance for preload $\sigma = 20$ –80 MPa keeping the dynamic load and vibration frequency constant. The maximum power is obtained as a function of magnetic bias and preload. In this study, we test the ability of the model in reproducing the effect of magnetic bias, preload and dynamic load on the harvester.

3. Models

3.1. Constitutive model

The derivation of coupled magneto-mechanical constitutive laws for the actuator material in an energy harvester using a thermodynamic approach is presented in [9]. The approach is based on deriving the Helmholtz free energy density $\psi(\mathbf{B}, \boldsymbol{\varepsilon})$ as a function of magnetic flux density vector \mathbf{B} and strain tensor $\boldsymbol{\varepsilon}$. Assuming the actuator material to be isotropic, the state variables \mathbf{B} and $\boldsymbol{\varepsilon}$ are written in terms of six scalar invariants. The analytical expressions for the invariants can be found from [9]. The Helmholtz free energy density describing coupled magneto-mechanical behavior in the actuator material is written as

$$\psi = \frac{1}{2} \lambda I_1^2 + \mu I_2 + \sum_{i=1}^{n_a} \alpha_i I_4^i + \sum_{i=1}^{n_b} \beta_i I_5^i + \sum_{i=1}^{n_c} \gamma_i I_6^i, \quad (1)$$

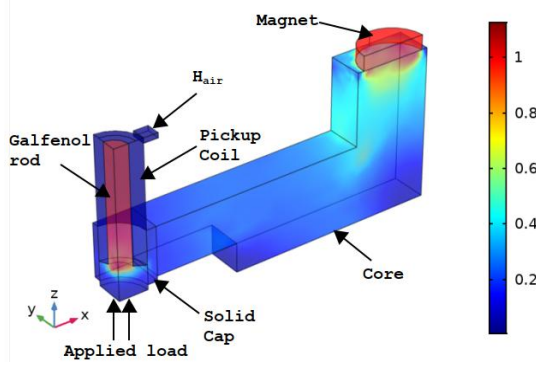


Fig. 4. The geometry of the model implemented in COMSOL for 3D FE simulation. Legend bar denotes magnetic flux density norm (T).

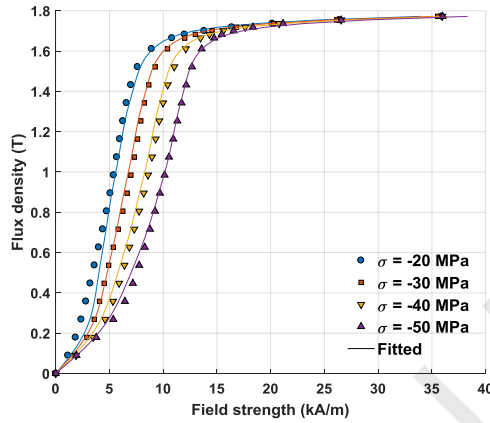


Fig. 5. Measured and fitted magnetization curves under different values of static compressive stress (σ).

where λ and μ are the Lamé parameters obtained from Young's modulus and Poisson's ratio, and the fitting parameters α_i , β_i and γ_i are polynomial coefficients fitted against the B - H curves obtained from the characterization of the material discussed in Section 2.1. The invariants I_1 and I_2 describe pure mechanical behavior, I_4 describes pure magnetic behavior and I_5 and I_6 describe magneto-elastic behavior. The invariant I_3 is not utilized since linear elastic behavior is considered in the absence of magnetic field. The constitutive equations for the magnetic field strength \mathbf{H} and the Cauchy stress tensor $\boldsymbol{\sigma}$ are thus derived by computing the partial derivatives of ψ with respect to \mathbf{B} and $\boldsymbol{\varepsilon}$

$$\mathbf{H}(\mathbf{B}, \boldsymbol{\varepsilon}) = \left(\frac{\partial \psi}{\partial \mathbf{B}} \right)^T \text{ and } \boldsymbol{\sigma}(\mathbf{B}, \boldsymbol{\varepsilon}) = \frac{\partial \psi}{\partial \boldsymbol{\varepsilon}} \quad (2)$$

where T denotes the transpose of a vector. The constitutive equations are symbolically derived in MATLAB, and their free parameters α_i , β_i and γ_i are fitted to the measurement data from the characterization of the material. The constitutive

model allows analytical calculation of \mathbf{H} and $\boldsymbol{\sigma}$ as a function of \mathbf{B} and $\boldsymbol{\varepsilon}$.

3.2. Finite element model

The constitutive equations developed in section 3.1 are implemented in a 3D FE solver in COMSOL Multiphysics. The 3D magneto-mechanical FE simulation is carried out for $1/8^{\text{th}}$ of the geometry presented in Fig. 4. The magnetic field strength H_{air} is computed near the middle part of the sample and mechanical stress is applied at the bottom of the sample indicated by arrows pointing in Fig. 4. The magnetic field interface is added which solves for the Maxwell's equations to compute the electromagnetic fields. The solid mechanics interface is added for the active material that solves the mechanical balance equations. The material model (2) based on ψ is implemented by overriding the electromagnetic and mechanical constitutive models. The magneto-mechanical FE model is then based on solving the mechanical balance equations together with the combination of Faraday's and Ampere's laws:

$$\nabla \cdot \boldsymbol{\sigma}(\mathbf{B}, \boldsymbol{\varepsilon}) = 0, \quad (3)$$

$$\nabla \times \mathbf{H}(\mathbf{B}, \boldsymbol{\varepsilon}) + \kappa \frac{\partial \mathbf{A}}{\partial t} = 0, \quad (4)$$

where κ is the electrical conductivity and \mathbf{A} is the magnetic vector potential. The flux density and strain are obtained as $\mathbf{B} = \nabla \times \mathbf{A}$ and $\boldsymbol{\varepsilon} = (\nabla \mathbf{u} + (\nabla \mathbf{u})^T)/2$, where \mathbf{u} is the displacement vector used as the field variable. The partial differential equations (3) and (4) are coupled through the constitutive law (1) and (2). In other regions only the electromagnetic problem is solved as

$$\nabla \times \nabla \times \mathbf{A} + \kappa \frac{\partial \mathbf{A}}{\partial t} = \mathbf{J}_s + \nabla \times \mathbf{H}_c, \quad (5)$$

where $\mathbf{J}_s = (Ni_{\text{coil}}/S_{\text{coil}})\mathbf{e}_\theta$ is the circumferential source current in the pickup coil with N turns, cross-sectional area S_{coil} and current i_{coil} (nonzero only in the coil), κ is the electrical conductivity of the parts modeled as solid conductors (nonzero only in the permanent magnets and caps shown in Fig. 4). \mathbf{H}_c is the coercive field of the permanent magnets (nonzero only in the magnets). The electric circuit interface is added to compute the current and voltage across the load resistance R_{load} . The coil internal resistance ($R_{\text{coil}} = 32.6 \, \Omega$) is given as a parameter and the coil current i_{coil} is computed from the partial derivation of the vector potential \mathbf{A} in the coil as

$$\phi = N \oint_c \mathbf{A} \cdot d\mathbf{l} \quad (6)$$

$$\frac{\partial \phi}{\partial t} = -(R_{\text{coil}} + R_{\text{load}}) i_{\text{coil}}$$

where c is the domain where line integral is computed and ϕ is the total flux linkage of the coil with N turns. The tangential components of the magnetic vector potential \mathbf{A} are fixed to zero at the outer boundaries and the displacements perpendicular to the $x = 0$, $y = 0$ and $z = 0$ planes are fixed to zero as seen from Fig. 4. The Backward-Euler method is used

for time integration of the Ampere's law, and the resulting discretized non-linear algebraic equation system is solved using the Newton-Raphson iteration.

4. Results

The magnetization curves (B - H) obtained during the characterization of the material in Section 2.1 are fitted to the analytical expression (1). The result of the fitting to the measured B - H curves at preload values ranging from 20 to 50 MPa is presented in Fig. 5. Owing to very low hysteresis losses discussed in [2] and [5], the fitting is done using a single valued B - H curve obtained by averaging the major hysteresis loop in the H -direction. The values of the fitting parameters α_i , β_i and γ_i for $\eta_\alpha = 11$, $\eta_\beta = 1$ and $\eta_\gamma = 2$ are presented in the Table. 1.

Table 1. Coefficients of the fitting parameters

Parameter	Value (J/m^3)	Parameter	Value (J/m^3)
α_1	6.89×10^3	α_8	-1.63×10^4
α_2	-1.72×10^4	α_9	3.80×10^3
α_3	4.51×10^4	α_{10}	-509.9
α_4	-8.08×10^4	α_{11}	29.89
α_5	9.79×10^4	β_1	-1.76×10^6
α_6	-8.03×10^4	γ_1	8.13×10^9
α_7	4.44×10^4	γ_2	-1.76×10^3

For the energy harvester setup discussed in Section 2.2, 3D FE simulations are carried out changing the operating conditions (magnetic bias and preload) to validate the model and its implementation in COMSOL. As discussed earlier, the output power of the energy harvester is governed by the choice of load resistance and available mechanical excitation. Quite often, we do not have control over the load or the amplitude or frequency of mechanical vibration (ambient vibrational sources). Therefore, for the sake of comparison with the measured results in [5], all simulations are done keeping constant load resistance ($R_{\text{load}} = 160 \, \Omega$), peak amplitude of vibrations ($\Delta\sigma = 8 \, \text{MPa}$) and the excitation frequency of 100 Hz.

The simulated results are computed by varying the preload (σ) ranging from 20–80 MPa for both the cases Yoke#A and Yoke#B. The applied preload changes the magnetic bias in the magnetic circuit for both cases. The influence of changing preload and magnetic bias on the average output power is presented in Fig. 6. Since we are mainly interested in determining the optimal operating conditions yielding maximum power, the simulation is done for the specific preload range (20–80). The maximum power in both simulated and measured results is obtained at 45 MPa for Yoke#A and 55 MPa for Yoke#B. The comparison among the mean values of the measured and simulated magnetic field H_{air} computed near the middle part of sample for Yoke#A and Yoke#B and average power for Yoke#A is presented in Fig. 7 (a) and (b), respectively. The influence of preload over simulated magnetic flux density inside the bar (B_{bar}) and average power for Yoke#B is presented in Fig. 7 (c). The results from Fig

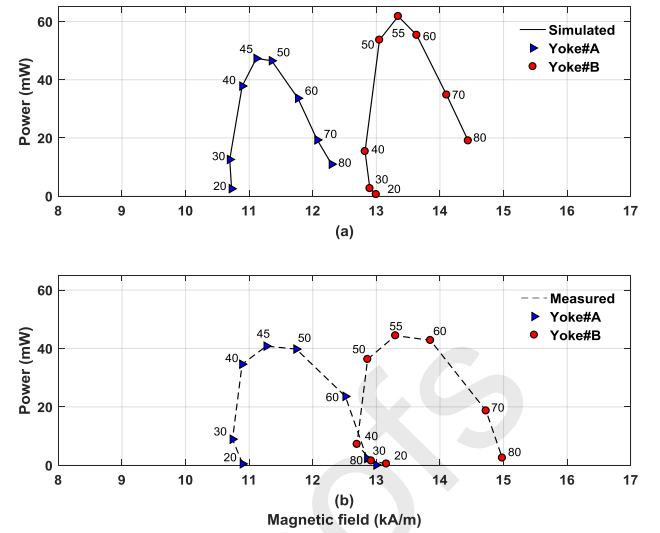


Fig. 6. Comparison among simulated (a) and measured (b) output power using R_{load} of 160 Ω , dynamic load of 8 MPa for different preload values in two different cases (Yoke#A and Yoke#B). The vibration frequency is 100 Hz.

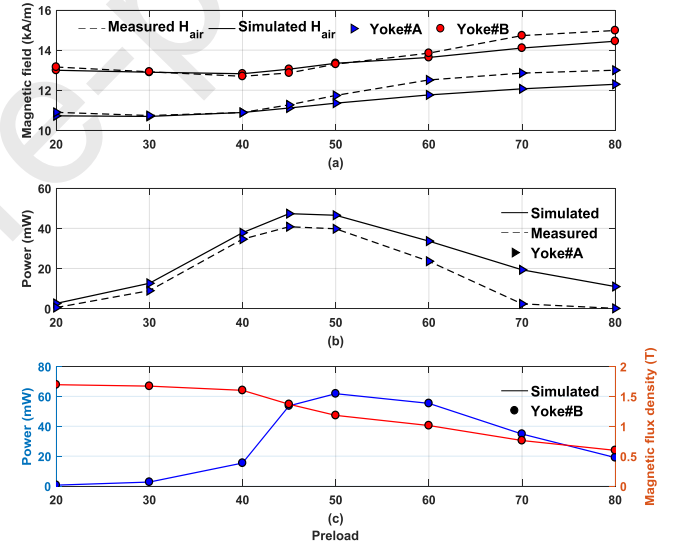


Fig. 7. Comparison among measured and simulated magnetic field H_{air} (a) and average powers with respect to changing preload (b). The simulated results of magnetic flux density B_{bar} and average power with respect to changing preload (c).

7(c) indicate that the permeability of the material decreases by increasing preload and the maximum power is obtained at 55 MPa. The results from Fig. 6 and Fig. 7 illustrate that there exists an optimal value of preload and magnetic bias for each specific case (Yoke#A and Yoke#B) resulting in maximum output power. In addition, the simulated results are in reasonable agreement with the measurements for the range of 20–50 MPa for which the fitting has been done. The difference among measured and simulated results increases for higher stress values which is evident from Fig. 6 and Fig 7. This difference is because, the model overestimates the relative permeability of the material for the range of 60–80 MPa. This causes smaller simulated magnetic field in the air (H_{air}) as

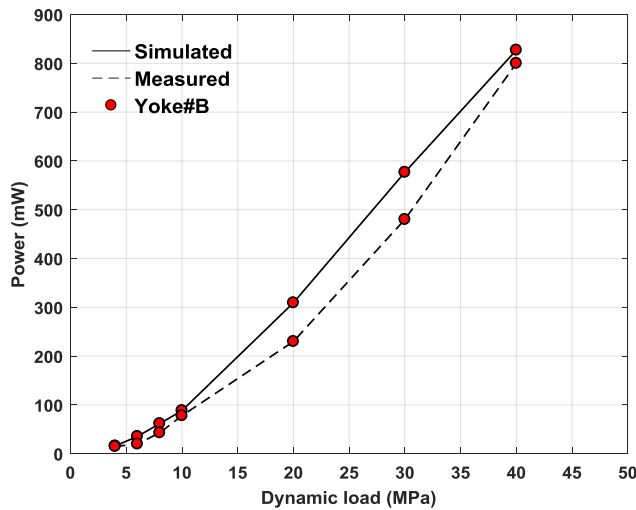


Fig. 8. Measured and simulated output power for various dynamic loading cases. The results are presented for the case of Yoke#B using constant prestress of 55 MPa and vibrational frequency of 100 Hz.

compared to measured one. The overestimation of the relative permeability of the material results in larger values of the simulated power. Moreover, the simulation does not account for the small air gaps due to manufacturing tolerances between the solid cap, core and bar, which decreases the reluctance of the magnetic circuit causing an increase in simulated power. Furthermore, the experimental results are affected by a measurement uncertainty, due to the accuracy of the field meter and due to the measurement repeatability [5] being anyway limited to few percent. Thus, the comparison among measured and simulated results should be made taking into account the uncertainty of the experimental results and model limitations.

The influence of increasing the dynamic load on the output power is studied by varying the $\Delta\sigma$ from 4 MPa to 40 MPa for the case of Yoke#B using a constant preload of 55 MPa. The comparison among measured and simulated results is presented in Fig. 8. It is evident from the figure that the output power increases with the increase in dynamic load. However, the simulated results show larger output power than measured results following the same trend.

5. Discussion and conclusion

This paper presents successful implementation of a magneto-mechanical constitutive law utilizing thermodynamic approach into a 3D FE model using commercially available COMSOL software. The model is validated by comparing the simulated and measured results for an energy harvester setup. The simulated results indicate that the model can reasonably predict the output power for the fitting range presented in Fig. 5. In addition, the model could also predict the optimal preload value and magnetic bias yielding maximum power.

The model contains several parameters which are not known accurately. The main parameters are the remanence flux density of the magnets, the permeability of the magnetizing core and the length of the small airgaps between

the core, the caps and the galfeinol rod. Changing these parameters will change the magnetic field H next to the bar. In order to compare the simulations and the measurements, we have tuned the remanence flux density of the magnets so that the simulated H value matches the measured H value in the case of preload yielding maximum output power. The airgaps between the core, the caps and the galfeinol rod were not considered in the simulations. Tuning the parameters by directly matching the measured and simulated output powers would not be possible during practical design and was thus not attempted.

Although the model reasonably describes the behavior of the studies devices, differences between the modeled and measured results are observed under some cases, particularly where the preload stress is above 60 MPa. These differences are associated with the measurement uncertainties and limitations of the model. In particular, the measurements were found to be sensitive to the vertical loading system of machine. These effects cause small discrepancies in the measurements. Moreover, the model can reasonably follow the trend of the measured results but is unable to accurately predict the results outside the range of data used for the fitting.

The simulated results validate that, indeed there exists an optimal value of preload and magnetic bias resulting in maximum power. Tuning the external operating conditions (magnetic bias, preload, load resistance frequency and amplitude of vibrations) is important for the design and application prospective for the energy harvester. The proposed modeling approach can be applied to analyze a magneto-mechanical energy harvester and determine the optimal design characteristics and operating conditions.

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Highlights of the paper

- This paper presents the implementation of magneto-mechanical constitutive law utilizing thermodynamic approach in a 3D finite element solver using COMSOL Multiphysics software
- It provides a simplified approach suitable as a design tool for magnetostrictive harvesters
- Effect of design parameters (prestress, magnetic bias and load resistance) on harvester performance
- The model fits well to the magnetization curves measured under static loading
- The model is validated with the measurements results following the trends reasonably

Declaration of interests

☒ The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

☐ The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

6. Author statement

Umair Ahmed: Conceptualization, software, methodology, investigation and writing original draft

Ugur Aydin: Formal analysis, Software and Supervision,

Mauro Zucca: Investigation, writing - review - editing and supervision

Stefano Palumbo: Validation and supervision

Reijho Kouhia: Formal analysis

Paavo Rasilo: Formal analysis, writing - review - editing and supervision.